



If your drive end housing has B+ and B- studs and nuts, torque as follows in Figures 1a and 1b:

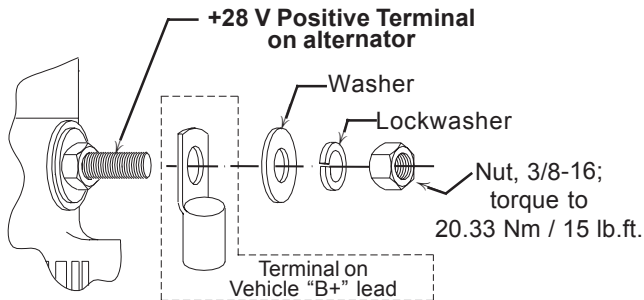


Figure 1a – Positive Terminal Connections

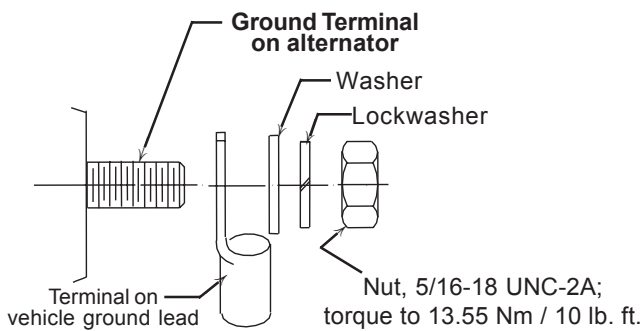


Figure 1b – Ground Terminal Connections

If your drive end housing has molded B+ terminal/bolt and B- terminal/bolt, torque as follows in Figures 2a and 2b:

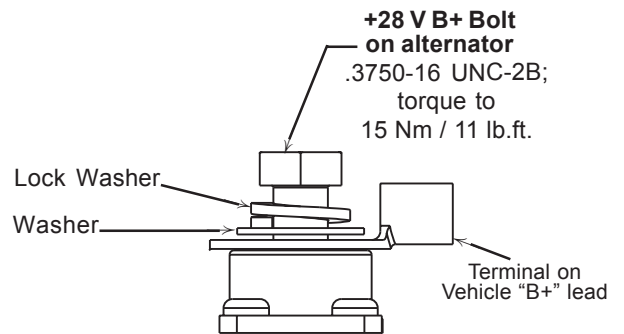


Figure 2a – Positive Terminal Connections

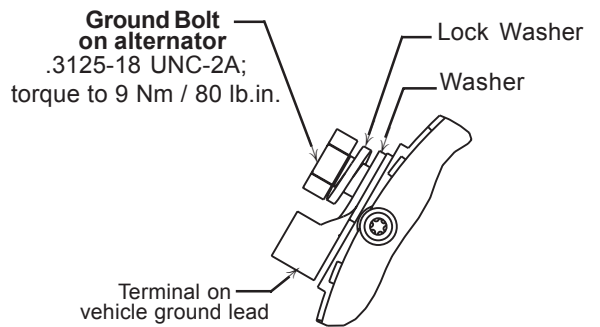


Figure 2b – Ground Terminal Connections