



1. Remove pulley hardware, pulley, and DE fan. See Figure 1.
2. Remove and save locknuts from through-studs holding drive end housing to shell assembly.
3. Insert mounting lug alignment tool through mounting lugs. See Figure 2.

NOTE: If tool does not penetrate mounting lug in shell assembly, use a soft mallet to tap on the drive end housing lug until both lugs are aligned and tool can be easily inserted in both lugs.
4. Once both lugs are aligned, re-install locknuts on through-studs. Use a suitable adhesive such as Loctite®222 on studs. Follow manufacturer's instructions. Torque screws to 5.1 Nm/45 lb. in. See Figure 3.
5. Remove mounting lug alignment tool. See Figure 4.
6. Re-install fan, pulley, and hardware. Torque hardware to 136 Nm/100 lb. ft.



Figure 1



Figure 2



Figure 3



Figure 4