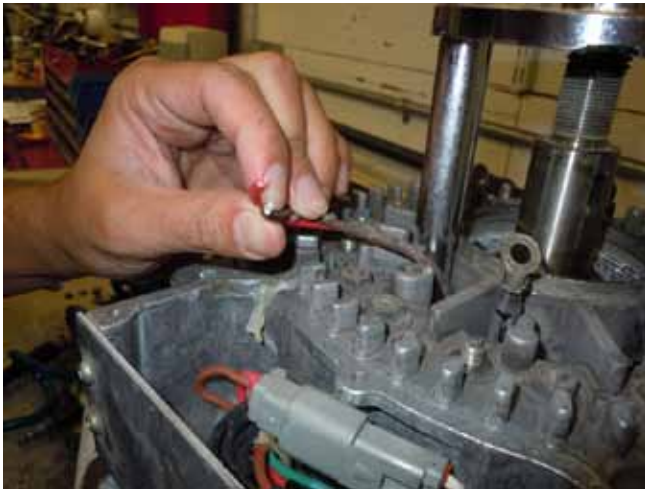


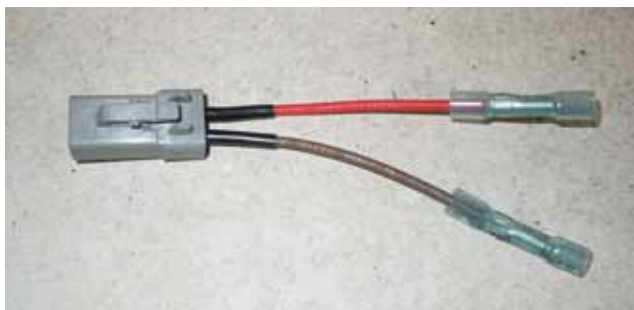
**This Housing Is Equipped with New Field Coil Connector  
That May be Different From Original —  
Update to New Connector Per Instructions Below.**

1. Cut brown and red field coil leads at connector terminal and strip 1/2 inch of insulation. See Figure 1.



**Figure 1 — Clipping Off Old Connector**

2. Connect new field coil connector assembly (Figure 2) via splices to existing field coil wires, red to red and brown to brown, and crimp them securely. See Figure 3.
3. Use heat gun to seal splices. See Figure 4.
4. Securely mate the male connector to the female connector inside the control unit. See Figure 5.
5. Clean off any old sealant covering the field coil leads and recoat with Dow Corning® SE 9186L RTV coating or equivalent on the leads and on the splices to hold them to the housing.



**Figure 2 — Male End of Field Coil  
Connector Assembly**



**Figure 3 — Splicing to Field Coil Wires**



**Figure 4 — Using Heat Gun**



**Figure 5 — Field Coil Connector Assembly**