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**Battery Charging Conditions**

The following conditions may be observed during cold-start voltage tests until temperatures of electrical system components stabilize. The time it takes to reach optimum voltage and amps will vary with engine speed, load, and ambient temperature.

**Maintenance/Low Maintenance Lead-Acid Battery:**

Traditional lead acid batteries require lowest charge voltage of all vehicle battery chemistries. Battery cells must be maintained by periodically topping off with distilled water as required.

**Maintenance-free Lead-Acid Battery:**

Maintenance-free batteries are similar to Maintenance/Low Maintenance batteries, but may require slightly higher charge voltage.

**Deep-cycle/Marine Maintenance-free Battery:**

Charge acceptance of these batteries may display characteristics similar to maintenance-free batteries and may charge faster due to generally lower capacity relative to size.

**AGM (Absorbed Glass Mat) Maintenance-free Battery:**

These dry-cell batteries respond better than standard maintenance-free batteries. If battery state of charge (SOC) drops to 75% or less, batteries should be recharged to 95% or higher separately from engine charging system to avoid damaging charging system components and to provide best overall performance. Charge acceptance of these batteries may display characteristics similar to maintenance batteries, but may require higher charge voltage and will draw significant current (<100 amps) when under 50% SOC.

**Lithium Battery:**

Lithium batteries have unique charging characteristics that differ from lead acid. These batteries require charging systems configured specifically for lithium battery chemistries. Contact CEN for more information on lithium battery charging systems and components.

**Testing Guidelines**

Professional service technicians rely on the following guidelines when testing electrical components.

**Voltage testing:**

- Set meter to proper scale and type (AC or DC).
- Be sure the meter leads touch source area only. Prevent short circuit damage to test leads or source by not allowing meter leads to touch other pins or exposed wires in test area.
- Be sure to use CEN tools designed especially for troubleshooting CEN alternators when available.

**Resistance (ohm) testing:**

- Set meter to proper scale.
- Be sure to zero the meter scale or identify the meter burden by touching meter leads together. Meter burden must be subtracted from final reading obtained.
- Be sure meter leads touch source area only. Allowing fingers or body parts to touch meter leads or source during reading may alter reading.
- Be sure reading is taken when source is at 70°F. Readings taken at higher temperatures will increase the reading. Conversely, readings taken at lower temperatures will decrease the reading.
- Be sure to test directly at the source. Testing through extended harnesses or cable extensions may increase the reading.
- "OL" as referenced in this document refers to open circuit: "infinite" resistance, typically in very high kilo- or megaohm range depending on meter and settings.

**Diode testing:**

- Diodes allow current to flow in one direction only. Typical voltage drop in forward bias can range from 0.1-0.85V. Meter should read OL in reverse bias. Check meter user manual for meter-specific testing guidelines.

**Voltage drop testing:**

- Measure voltage between B+ on alternator or power source and B- (ground) on alternator or source. Record reading. Move to batteries or other power source and measure again between B+ and B- terminals on battery or other power source. The difference between the two readings represents voltage lost within circuit due to, but not limited to, inadequate cable gauge or faulty connections.
- Voltage drop measurements must be taken with all electrical loads or source operating.

**Dynamic/Live testing (Connecting power and ground to component to test operation/function out of circuit):**

- Connect jumper leads directly and securely to power source contacts of component being tested.
- Make any connection to power and ground at power supply or battery source terminals. Do not make connection at component terminals, as that may create an arc and damage component terminals.

# Section A: Description and Operation



## C653/C653A Alternator Description and Operation

CEN models C653/C653A\* are negative ground, J180 mount alternators rated at 28 volts, 260 amps. They are self-rectifying and brushless, and all windings and current-carrying components are stationary, so there are no brushes or slip rings to wear out.

C653/C653A alternators are compatible with self-excited and ignition-excited CEN regulators. Available CEN Smart Regulators offer added features such as temperature/voltage compensation and J1939 communication. See page 3 for regulator features by regulator type.

\*C653A anti-drive end (ADE) housing is clocked 40°. See Figure 2.

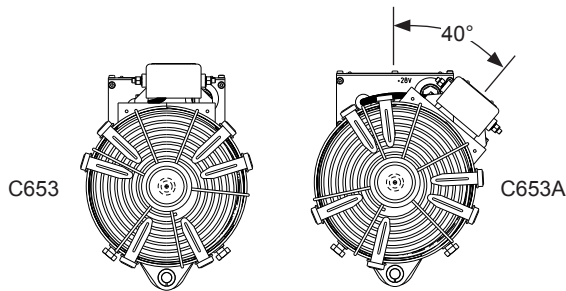


Figure 2: C653/C653A Comparison

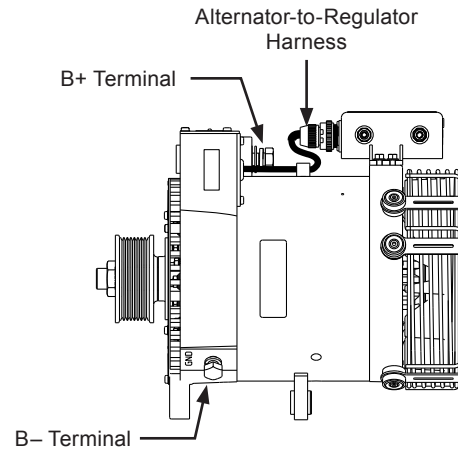


Figure 1: C653/C653A Alternator

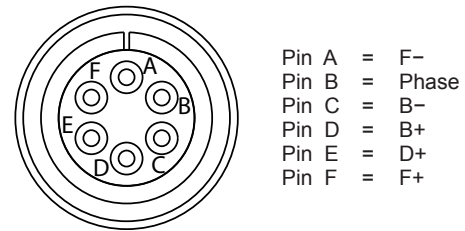


Figure 3: Alternator-to-Regulator Harness Pin Designations

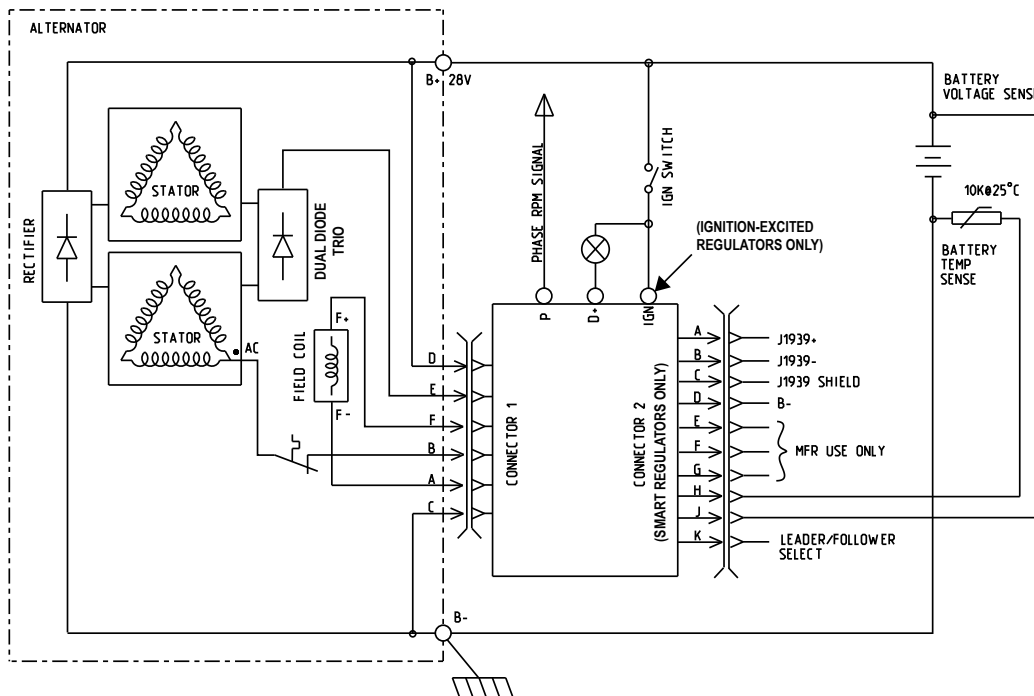


Figure 4: C653/C653A Alternator Wiring Diagram

(See model-specific characteristics drawing for detailed notes and information)



## Section A: Description and Operation (cont.)

### C653/C653A Voltage Regulator Description and Operation

CEN voltage regulators can be mounted directly on alternator ADE housing or remotely with compatible extension harness<sup>1</sup>. Regulators may include some of the features mentioned below. See regulator model-specific documentation for complete list of features:

- IGN terminal/pin (if required by regulator): Vehicle supplies battery voltage to IGN terminal to energize charging system.
- Phase output (optional): Phase terminal/pin taps AC voltage from alternator phase for use with relay or tachometer. Output is typically half of the output voltage at a frequency ratio of 10:1 of alternator speed.
- D+ output terminal/pin (optional): D+ circuit supplies DC battery voltage for optional use with charge indicator light or multiplex charge warning input.
- Adjustable voltage set points via switch on bottom of regulator. See Figure 7 and Table 1 below.
- Over-voltage cut out (OVCO): Regulator shuts off field switching circuit if it senses 32 volts or higher for 3 seconds or longer.

CEN Smart regulators also include:

- Charging system status LED indicator. See Table 2 on page 4 for details.
- J1939 communication via 10 pin connector.
- Remote negative temperature compensation (optional): When used with compatible CEN remote harness or sensor<sup>2</sup>, regulator will optimize voltage setting based on battery compartment temperature.
- Remote voltage compensation (optional): When used with compatible CEN remote harness or sensor<sup>2</sup>, regulator will boost voltage to batteries up to one volt over set point as necessary to compensate for resistive output cable losses.
- Parallel operation (optional): Alternator can be used in tandem with another compatible CEN alternator and will sync output when interconnected by compatible harness<sup>2</sup>.

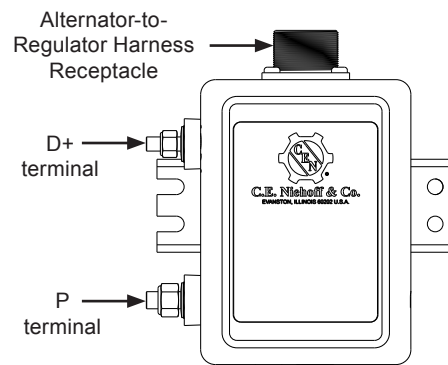


Figure 5: Typical Self-Excited Regulator External Features

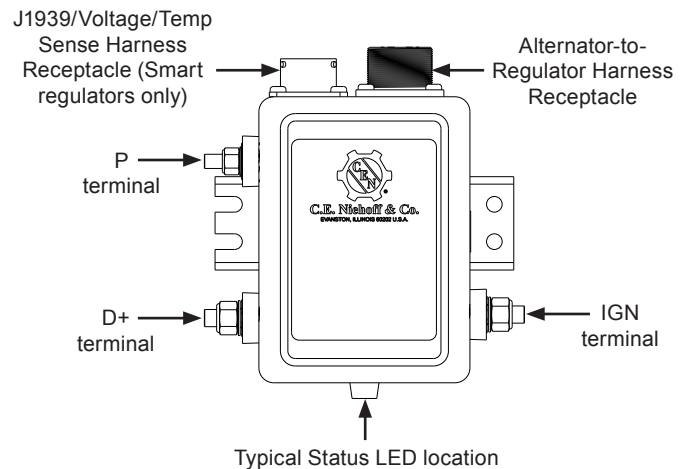


Figure 6: Typical Ignition-Excited Regulator External Features

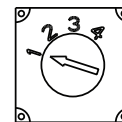
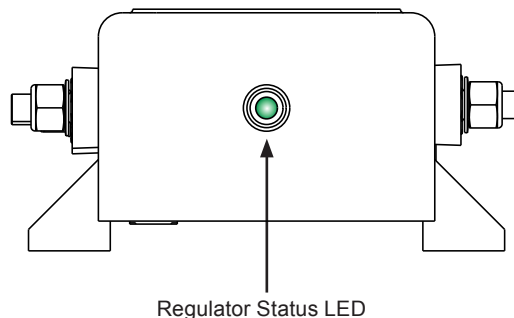


Figure 7: Voltage Select Switch (on bottom of all regulators)

| Table 1: Regulator Voltage Select Switch Settings |   |  |
|---|---|--|
| Position  | Conventional Regulator Set Point or Smart Series without Sensor/Harness Connected | Battery Profile for Smart Series Regulators with Sensor/Harness or Connected (Battery Select) <sup>3</sup> |
| 1   | 27.5 V  | Maintenance (D category)   |
| 2   | 28.0 V  | Maintenance-free (Group 31)  |
| 3   | 28.5 V  | AGM  |
| 4   | 29.0 V Flat   |  |

1. Contact CEN for regulator extension harness options.

2. Contact CEN for sensor/harness options



**Figure 8: Typical Smart Regulator Status LED Location**

| <b>Table 2: Smart Regulator LED Indications</b> |   |   |
|---|---|---|
| <b>LED COLOR</b>                                | <b>ALTERNATOR / REGULATOR STATUS</b>                                      | <b>REQUIRED ACTION</b>  |
| GREEN<br>(Solid)                                | Alternator and regulator operating normally.                              | No action required.   |
| GREEN<br>(Flashing)                             | Surge suppression circuit disabled;<br>alternator still charging battery. | No action required.   |
| AMBER<br>(Solid)                                | Voltage is below 25.0 V   | If voltage is at or below regulator setpoint, allow charging system to operate for several minutes to normalize operating temperature. If charge voltage does not increase within 10 minutes, see Basic Troubleshooting procedures on page 5. |
| AMBER<br>(Flashing)                             | No alternator rotation detected.  | Power down and restart alternator. If LED remains flashing amber, perform troubleshooting procedures in Chart 1 on page 6 for self-excited systems or Chart 2 on page 7 for ignition-excited systems.   |
| RED<br>(Solid)                                  | Field coil out of specification.  | Power down and restart alternator. If LED remains solid red, perform troubleshooting procedures in Chart 1 on page 6 for self-excited systems or Chart 2 on page 7 for ignition-excited systems.  |
| RED<br>(Flashing)                               | OVCO condition detected.  | Power down and restart alternator. If LED remains flashing red, refer to OVCO troubleshooting procedure on page 5.  |

**NOTE:** LED off = No power/output.



### Required Tools and Equipment

- Digital Multimeter (DMM)
- Ammeter (digital, inductive)
- Jumper wires
- A10-114 In-line breakout harness

### Identification Record

Enter the following information in the spaces provided for identification records.

- Alternator model number: \_\_\_\_\_
- Regulator model number: \_\_\_\_\_
- Voltage set points listed on regulator: \_\_\_\_\_

### Preliminary Check-out

Check symptoms in Table 3 below and correct if necessary.

| Table 3: Preliminary Charging System Check-Out |  |
|--|--|
| CONDITION:                                     | CHECK FOR:   |
| <b>Low Voltage Output</b>                      | Low battery state of charge.<br>Load on system exceeds rated output of alternator.<br>Faulty wiring or poor ground path.<br>Faulty alternator or regulator.<br>Wrong pulley installed.<br>Wrong regulator installed. |
| <b>High Voltage Output</b>                     | Faulty regulator.<br>Faulty alternator.  |
| <b>No Voltage Output</b>                       | Loss of residual magnetism.<br>No energize signal at IGN terminal on regulator.<br>Faulty alternator B+ terminal connection.<br>Faulty belt/drive.<br>Faulty alternator or regulator.                                |

### Basic Troubleshooting

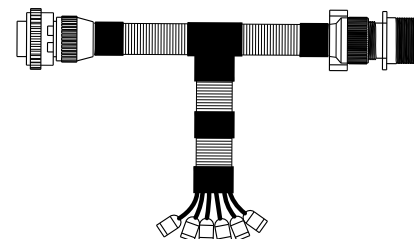
1. Inspect charging system components for damage. Check connections at B– cable, B+ cable, and regulator harness. Check regulator terminal wiring from regulator to vehicle components. Repair or replace any damaged component before electrical troubleshooting.
2. Inspect vehicle battery connections. Connections must be clean and tight.
3. Inspect belt for wear and condition.

4. Determine battery type, voltage, and state of charge. Batteries must be all the same type. If batteries are discharged, recharge or replace batteries. Electrical system cannot be properly tested unless batteries are charged 95% or higher. See page 1 for details.
5. Connect meters to alternator:
  - Connect DMM red lead to alternator B+ terminal.
  - Connect DMM black lead to alternator B– terminal.
  - Clamp inductive ammeter onto alternator B+ cable.
6. Operate vehicle and observe charge voltage. Charge voltage should increase and charge amps should decrease. Battery is considered fully charged when charge voltage is at regulator set point and charge amps remain at lowest value for 10 minutes.
7. If voltage is at or below regulator set point, allow charging system to operate for several minutes to normalize operating temperature. If charge voltage does not increase within 10 minutes, go to Chart 1 on page 6 for self-excited systems or Chart 2 on page 7 for ignition-excited systems.

**CAUTION** *If voltage exceeds 32 V, shut down system immediately. Damage to electrical system may occur if charging system is allowed to operate above 32 V for more than 3 seconds.*

### Check for OVCO Condition

1. Shut down vehicle and restart engine. If alternator functions normally after restart, a no output condition was normal response of voltage regulator to high voltage condition.
2. Inspect vehicle electrical system, including loose battery cables. If battery disconnects from system, it could cause high voltage condition in electrical system, causing OVCO circuit to trip.
3. If you have reset alternator once, and electrical system returns to normal charge voltage condition, there may have been a one time, high voltage spike, causing OVCO circuit to trip.
4. If OVCO circuit repeats cutout a second time in short succession and shuts off alternator, follow troubleshooting procedures in chart 3 on page 8.



**Figure 9: A10-114 In-line Breakout Harness**

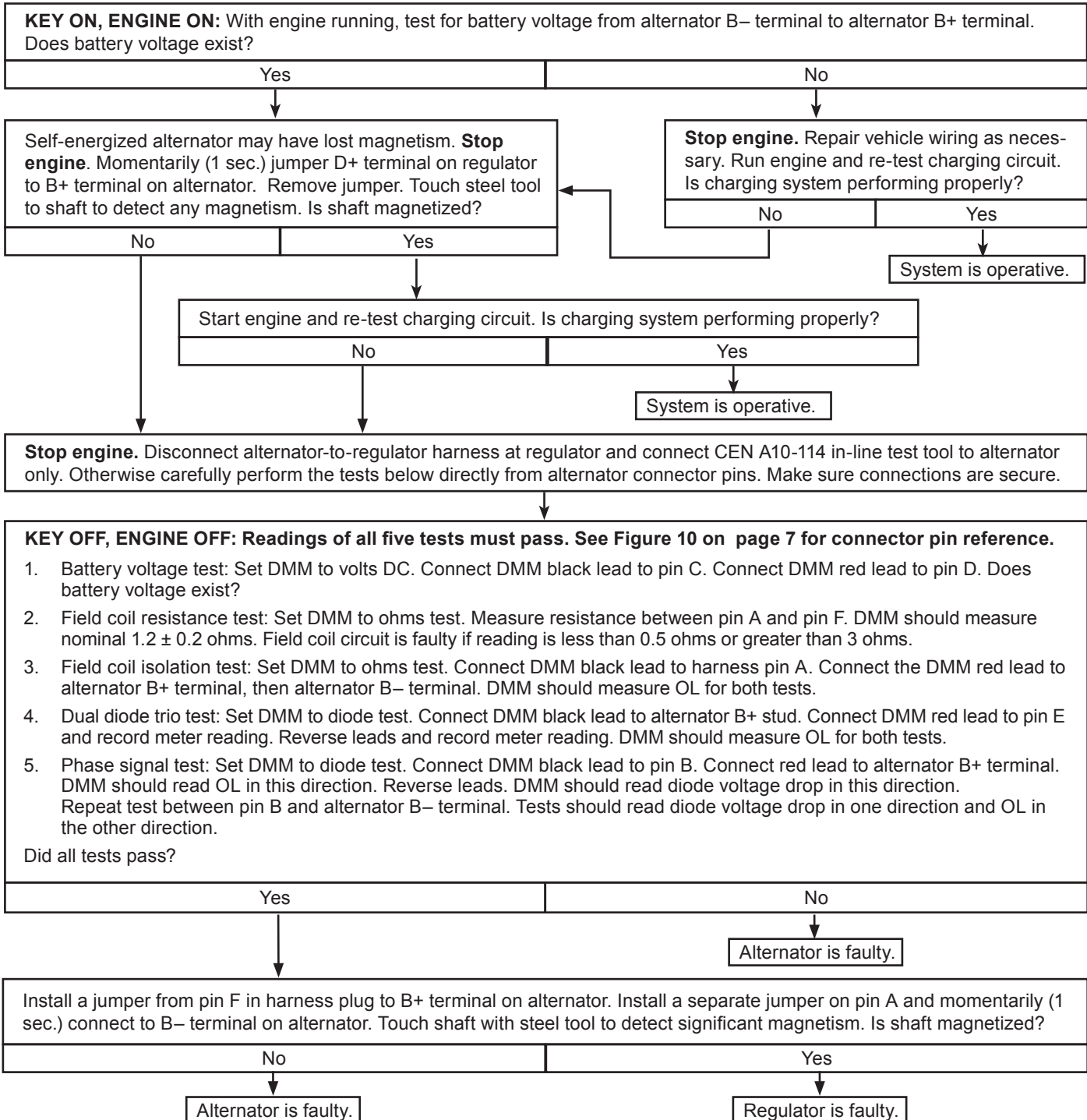
## Section C: Advanced Troubleshooting



**Chart 1: No Alternator Output – Test Charging Circuit (for SELF-EXCITED systems)**

- TEST MEASUREMENTS ARE TAKEN ON HARNESS PLUG AT ALTERNATOR. TAKING MEASUREMENTS FROM AN EXTENDED HARNESS PLUG MAY AFFECT RESULTS.
- BEFORE STARTING DIAGNOSTIC SEQUENCE, VERIFY THE FOLLOWING AND REPAIR/REPLACE IF NOT TO SPEC:
  - BATTERIES FOR STATE-OF-CHARGE (25.0-28.0 V), CONDITION, AND SECURE CONNECTIONS.
  - MASTER BATTERY SWITCH AND FOR FUNCTION.
  - J1939 INTERCONNECT HARNESS FOR FUNCTION IF USED IN PARALLEL-OPERATION SYSTEM.

**CAUTION** MAKE SURE METER PROBES DO NOT TOUCH OTHER PINS/SOCKETS AND CAUSE AN ARC THAT MAY DAMAGE PINS/SOCKETS AND HARNESS WIRING.



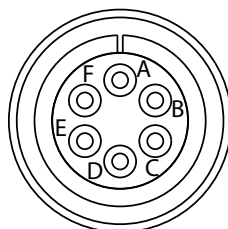
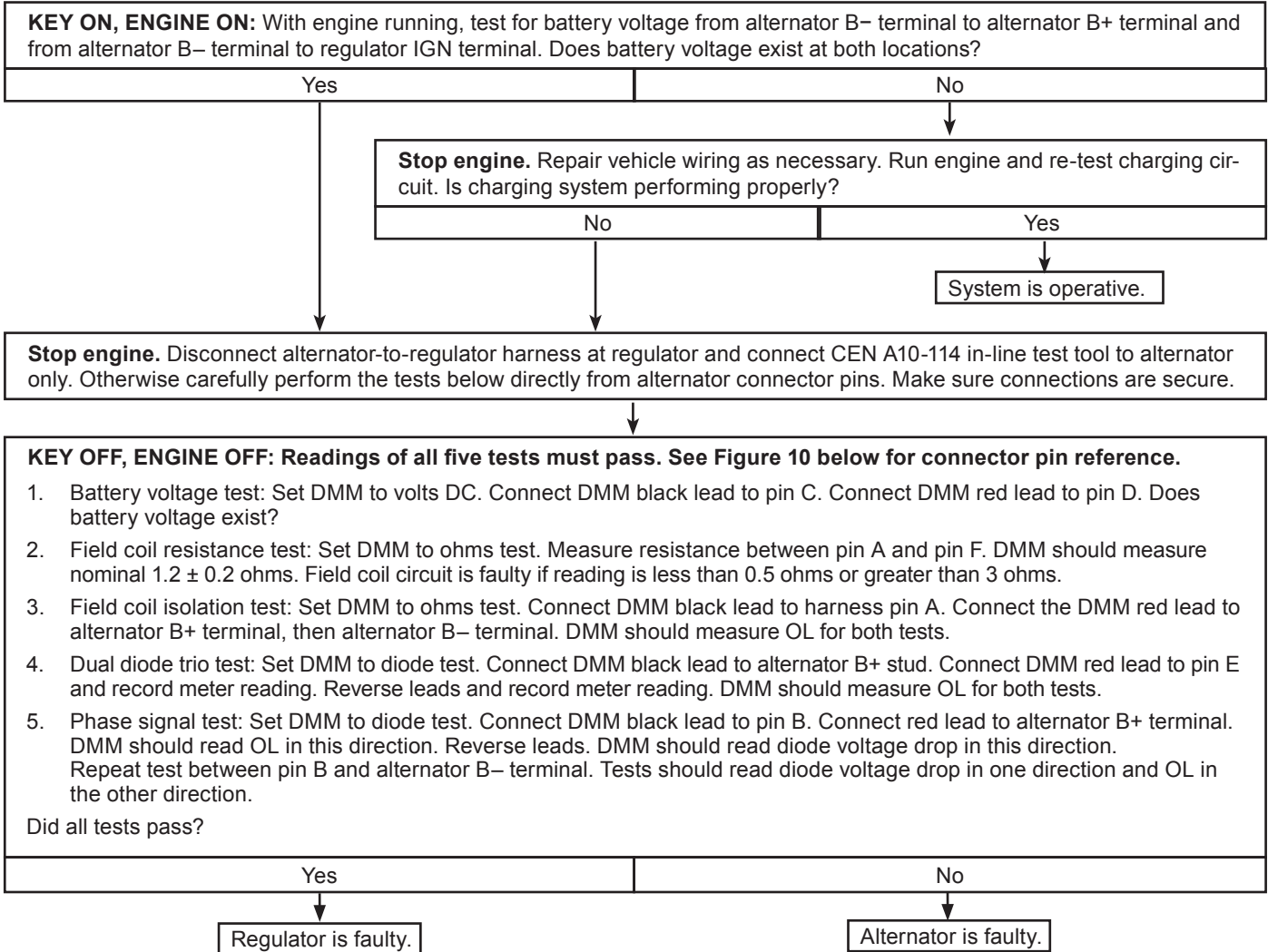


## Section C: Advanced Troubleshooting (cont.)

**Chart 2: No Alternator Output – Test Charging Circuit (for IGNITION-EXCITED systems)**

- TEST MEASUREMENTS ARE TAKEN ON HARNESS PLUG AT ALTERNATOR. TAKING MEASUREMENTS FROM AN EXTENDED HARNESS PLUG MAY AFFECT RESULTS.
- BEFORE STARTING DIAGNOSTIC SEQUENCE, VERIFY THE FOLLOWING AND REPAIR/REPLACE IF NOT TO SPEC:
  - BATTERIES FOR STATE-OF-CHARGE (25.0-28.0 V), CONDITION, AND SECURE CONNECTIONS.
  - MASTER BATTERY SWITCH AND FOR FUNCTION.
  - J1939 INTERCONNECT HARNESS FOR FUNCTION IF USED IN PARALLEL-OPERATION SYSTEM.

**CAUTION** MAKE SURE METER PROBES DO NOT TOUCH OTHER PINS/SOCKETS AND CAUSE AN ARC THAT MAY DAMAGE PINS/SOCKETS AND HARNESS WIRING.



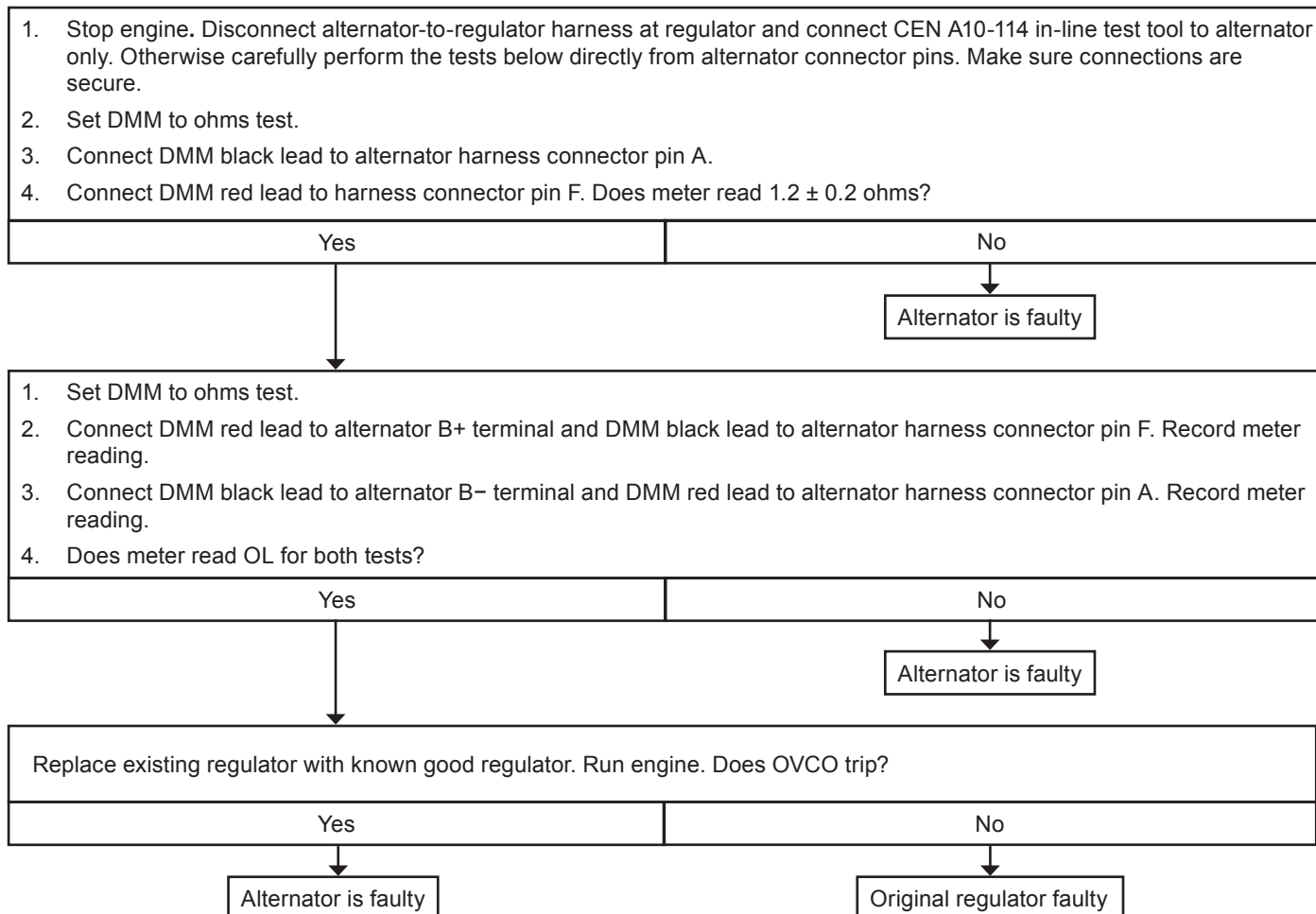
- Pin A = F-
- Pin B = Phase
- Pin C = B-
- Pin D = B+
- Pin E = D+
- Pin F = F+

**Figure 10: Alternator-to-Regulator Harness Pin Designations**

## Section C: Advanced Troubleshooting (cont.)



**Chart 3: Test OVCO Circuit**



If you have questions about your alternator or any of these test procedures, or if you need to locate a Factory Authorized Service Distributor, please contact us at:

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