Make connections as shown on this page.

**B+ connections on alternator**
Bolt, 0.3750-16 UNC-2A; torque to 20 Nm / 15 lb.ft. when securing B+ cables. Both positive cables must be connected together at battery positive potential when alternator is installed in vehicle and during operation. Interconnect cable is not part of vehicle cabling.

**B– connections on alternator**
Bolt, 0.3750-16 UNC-2A; torque to 20 Nm / 15 lb.ft. when securing B– cables. Both ground cables must be connected together at battery ground potential when alternator is installed in vehicle and during operation. Interconnect cable is not part of vehicle cabling.