If your drive end housing has B+ and B– studs and nuts, torque as follows in Figures 1a and 1b:

- **Terminal on Vehicle “B+” lead**
  - Washer
  - Lockwasher
  - Nut, 3/8-16; torque to 20.33 Nm / 15 lb.ft.

**Figure 1a – Positive Terminal Connections**

- **Ground Terminal on alternator**
  - Washer
  - Lockwasher
  - Nut, 5/16-18 UNC-2A; torque to 13.55 Nm / 10 lb. ft.

**Figure 1b – Ground Terminal Connections**

If your drive end housing has molded B+ terminal/bolt and B– terminal/bolt, torque as follows in Figures 2a and 2b:

- **+28 V B+ Bolt on alternator**
  - .3750-16 UNC-2B; torque to 15 Nm / 11 lb.ft.

**Figure 2a – Positive Terminal Connections**

- **Ground Bolt on alternator**
  - .3125-18 UNC-2A; torque to 9 Nm / 80 lb.in.

**Figure 2b – Ground Terminal Connections**