The CEN N1618 alternator is a 28 volt, 650 amp alternator. Follow these instructions to ensure proper installation.

1. If alternator does not include a factory-installed pulley, remove factory-installed shaft collar, disc spring washer and pulley nut. Discard shaft collar. Make sure Woodruff key is securely wedged in slot in shaft.

2. Install pulley on shaft and secure with disc spring washer and flange nut. Torque nut to 63 Nm/120 lb ft.

**CAUTION** Do not hammer pulley when installing it on shaft. Carefully slip-fit pulley to prevent shaft from moving out of place.

3. Install alternator on mount according to vehicle manufacturer specifications. Use hardened flat washers between mounting surfaces and bolt heads or lock washers. Mounting bolts should be property class grade 5, minimum.

4. Tension belt to vehicle manufacturer recommendation.

**CAUTION** All cables and wires must be supported within 300 mm in (12 in.) or terminals to prevent rotation, loosening, and damage to terminals.

5. Connect B+ battery cable from vehicle to B+ terminal on alternator as shown in Figure 1. Both B+ cables must be connected at battery ground. Secure with mounting hardware in stacking order shown in Figure 2. Torque hardware to 30 Nm/22 lb ft.

6. Connect B- battery ground cable to ground terminal on alternator as shown in Figure 1. Both B- cables must be connected at battery ground. Secure with mounting hardware in stacking order shown in Figure 3. Torque hardware to 15 Nm/11 lb ft.

7. If replacing regulator, or if regulator was supplied separately, follow regulator installation instructions on page 2.

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**Figure 1: N1618 Alternator with Smart Regulator Installed**

**Figure 2: Terminal Hardware Stacking Order**

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**CAUTION** Slip bushing in rear mounting foot must be tightened against mounting bracket to prevent damage to mounting feet and bracket.
Regulator Installation

Smart regulators can control multiple alternators in parallel and automatically optimize charge voltage for battery type, based on temperature if connected to a temperature-voltage sense/J1939 harness. If a temperature-voltage sense/J1939 harness is not connected to a smart regulator, regulator will operate at a fixed voltage determined by setpoint of voltage selection switch located on bottom of regulator. See Figure 4. Conventional regulators do not have temperature-voltage sense/J1939 capability.

**CAUTION**
All cables and wires must be supported within 300 mm in (12 in.) to prevent rotation, loosening, and damage to terminals.

1. Before installing regulator, turn it over and make sure set point of voltage switch on bottom of regulator is appropriate for type of battery used. If necessary, change switch set point. See column 2 in Table 1 for set point options. Factory set point is position 1.

<table>
<thead>
<tr>
<th>Switch Setting</th>
<th>Voltage (Harness Not Connected)</th>
<th>Battery Type (Harness Connected)</th>
</tr>
</thead>
<tbody>
<tr>
<td>Position 1</td>
<td>27.5V</td>
<td>Maintenance (D Category)</td>
</tr>
<tr>
<td>Position 2</td>
<td>28.0V</td>
<td>Maintenance-Free (Group 31)</td>
</tr>
<tr>
<td>Position 3</td>
<td>28.5V</td>
<td>AGM</td>
</tr>
<tr>
<td>Position 4</td>
<td>29.0V</td>
<td>29.0V Flat</td>
</tr>
</tbody>
</table>

2. Connect alternator-to-regulator harness to connector 1 on regulator. See Figure 5.
3. If installing alternators in parallel applications, install an interconnect harness between smart regulators at connector 2. Make sure voltage switch set point is the same for both regulators. Interconnect harness sold separately.
4. Mount regulator on alternator and secure with 4 flange lock screws. Torque screws to 8.5 Nm/75 lb. in. See Figure 5.
5. Refer to Figure 5 and connect regulator to charging system as follows:
   a. Connect switchable ignition to IGN terminal if required to energize regulator.
      **NOTICE**
      Voltage should be present at IGN terminal when ignition is on or engine is running. No voltage should be present when ignition is off or engine is not running.
   b. Connect D+ wire to D+ terminal, if required (DC voltage source 5A, maximum).
   c. Connect tachometer to P terminal, if required. P terminal taps AC voltage, typically half the charge voltage (3A maximum).
      **NOTICE**
      If using a controller, controller relay coil must be diode protected and properly rated.
   d. Plug alternator-to-regulator harness into regulator connector 1.
   e. If installing a smart regulator with a temperature-voltage sense/J1939 harness, plug harness into connector 2. Harness sold separately.

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**Figure 4: Voltage Selection Switch**
(Factory set point is position 4)

**Figure 5: Regulator Connections**

If you have questions about your alternator or any of these instructions, or if you need to locate a Factory authorized Service Distributor, please contact us at:
C. E. Niehoff & Co. • 2021 Lee Street • Evanston, IL 60202 USA
TEL: 800.643.4633 USA and Canada • TEL: 847.866.6030 outside USA and Canada • FAX: 847.492.1242
E-mail us at service@CENiehoff.com