C850/C850D Alternator OEM Installation Instructions

CEN alternator models C850 (without duct) and C850D (with duct) are cradle mount, negative ground alternators rated at 28 volts/550 amps. To insure proper installation, follow instructions below.

1. **Remove Existing Alternator**
   a. Turn off battery switch or disconnect battery ground.
   b. Remove alternator drive belt.
   c. Label wires for identification, then disconnect electrical connections on existing alternator.
   d. Remove alternator mounting bolts and remove alternator from mounting bracket.
   e. If replacing oil-cooled alternator, remove all oil lines and cap off ports at their sources.

2. **Install C850/C850D Alternator**
   a. Alternators shipped without pulley are shipped with shaft collar, disc spring washer, and nut installed. Remove and discard shaft collar. Make sure Woodruff key is securely wedged in slot in shaft.
   b. Install pulley and furnished disc spring washer with beveled side facing pulley. Torque pulley nut to 163 Nm/120 lb. ft. See Figure 1.
   c. Mount alternator on engine. Using hardened steel washers and grade 5 bolts or higher, torque mounting bolts to 88 Nm/65 lb. ft. or to engine manufacturer’s specifications.

   **CAUTION**
   Do not hammer pulley when installing pulley on shaft. Carefully slip-fit pulley over shaft to prevent woodruff key from moving out of place.

   **CAUTION**
   Mounting hardware should only reach 17.8-22.7 mm (.70-.88 in) into alternator mounting rail.

   d. Connect vehicle B+ cable to alternator B+ terminal. Install hardware on B+ terminal in stacking order shown in Figure 2. Torque to 30 Nm/22 lb. ft.
   e. Connect vehicle B− cable to alternator B− terminal. Install B− hardware in stacking order shown in Figure 3. Torque to 15 Nm/11 lb. in.

   **NOTICE**
   All cables must be supported within 300 mm (12 in.) to prevent twisting, loosening, and damage to terminals.

3. **Install Fresh Air Duct (C850D only)**
   Attach fresh air duct to duct opening on anti-drive end housing. Duct specifications include:
   - 100mm/4 in. diameter duct no more than 2.5 m/8 ft. long must be used.
   - A maximum of two 90° bends is allowed.
   - Installation must not obstruct airflow.
   - Do not allow moisture, such as rain, road spray, or water used during vehicle cleaning, to be ingested by duct.

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**Figure 1: C850 Alternator**

**Figure 2: B+ Terminal Hardware Stacking Order**

**Figure 3: B− Terminal Hardware Stacking Order**
**CEN Regulator Installation**

1. Turn regulator over and make sure set point of switch bottom of regulator is appropriate for type of battery used. If necessary, change switch set point. See Figure 6 and Table 1 for voltage set point options.

2. Mount regulator on alternator or remotely and torque mounting screws to 8.5 Nm/75 lb. in.

3. Plug alternator-to-regulator into receptacle on regulator. See Figures 4 and 5 for receptacle location.

4. Connect regulator terminals as required by vehicle:
   - **Regulator IGN terminal** (required) must receive voltage from vehicle DC ignition source or multiplex in order to energize regulator. Torque to 4.5 Nm/40 lb. in. See Figures 4 and 5.

   **NOTICE** Voltage should be present at regulator IGN terminal when ignition is on or engine is running. No voltage should be present when ignition is off or engine is not running.

   - **Regulator D+ terminal** (if required) provides DC system battery voltage to vehicle (5A maximum) for charge indicator lamp, relay, or multiplex while alternator is producing output. Torque terminal hardware to 4.5 Nm/40 lb. in. See Figures 4 and 5.

   - **Regulator P/AC terminal** (if required) taps AC voltage from alternator, typically half the charge voltage (3A maximum). P/AC terminal provides alternator RPM frequency at 10:1 ratio for use with tachometer. Torque terminal hardware to 4.5 Nm/40 lb. in. See Figures 4 and 5.

5. If using a J1939/temperature-voltage sense harness, plug J1939 harness into J1939 receptacle on regulator. See Figure 5 for receptacle location. Reference CEN document II184 for harness installation instructions. Harness sold separately.

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**Table 1: Regulator Voltage Switch Settings**

<table>
<thead>
<tr>
<th>Position</th>
<th>Conventional Regulator Set Point or Smart Series with Sensor/Harness Not Connected</th>
<th>Battery profile for Smart Series Regulators with Sensor/Harness or Connected (Battery Select)1,2,3</th>
</tr>
</thead>
<tbody>
<tr>
<td>1</td>
<td>27.5 V</td>
<td>Maintenance (D category)</td>
</tr>
<tr>
<td>2</td>
<td>28.0 V</td>
<td>Maintenance-free (Group 31)</td>
</tr>
<tr>
<td>3</td>
<td>28.5 V</td>
<td>AGM</td>
</tr>
<tr>
<td>4</td>
<td>29.0 V Flat</td>
<td></td>
</tr>
</tbody>
</table>

1. Contact CEN for regulator extension harness options.
2. A9-4036 Harness: 4.5 m/15 ft.
   A9-4049 Harness: 12 m/40 ft.
   A9-4048 Harness: 16.7 m/55 ft.
3. Contact CEN for alternative sensor/harness options

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If you have questions about your alternator or these instructions, or if you need to locate a Factory Authorized Service Distributor, please contact us at:

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