

Removing Surface Rust from Alternator Components

Service Bulletin

Topic: Removing surface rust from ferrous alternator components

Alternators Affected: All

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Alternators and other rotating electric components are comprised mostly of ferrous materials for their magnetic properties. These components are susceptible to accumulation of surface rust, which can be accelerated with time and under certain environmental conditions. Surface rust is normal and cosmetic in most cases, and can be easily removed when necessary to ease the installation of items such as bearings, pulleys, etc. Follow instructions below to remove surface rust where necessary.

1. Use a fine, flexible scouring or sanding pad to remove the majority of surface rust from affected area(s). See Figures 1 and 2.

NOTICE

Use of sandpaper is NOT recommended.

- 2. Rub the metal surface until a smooth, clean finish is achieved. See Figure 3.
- 3. Apply a thin layer of oil, if desired, to any unpainted surfaces to delay further accrual of surface rust until part is assembled or put into operation. See Figure 4.

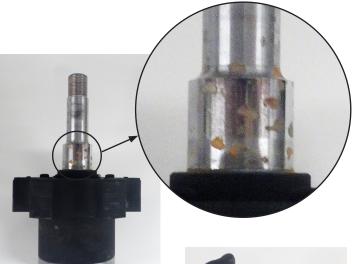


Figure 1: Example Rusty Part



Figure 2: Remove Rust with Scouring Pad



Figure 3: Example Part After Rust Removal



Figure 4: Add Thin Layer of Oil (Optional)

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C. E. Niehoff & Co. • 2021 Lee Street • Evanston, IL 60202

Tech Services Hotline 800-643-4633